



DEMO BOARD TEST REPORT

High Performance Low Cost 27V1A Charger with Current Mode PWM Controller KP201E

FEATURES

- High Precision Primary CC Regulation
- High Efficiency Meet DoE Level VI and CoC V5 Tier2
- Less than 75mW Standby Power
- Very Low Startup and Operation Current
- Multi-Mode Control with Audio Noise Free Operation
- Good EMI Performance
- Built-in Protections with Auto Recovery:
 - VDD Under Voltage Lockout (UVLO)
 - VDD Over Voltage Protection (OVP)
 - On-Chip Thermal Shutdown (OTP)
 - Cycle-by-Cycle Current Limiting
 - Short Circuit Protection (SCP)
 - Leading Edge Blanking (LEB)

APPLICATIONS

- Adapter
- Small Home Appliance

DEMO BOARD SEPCIFICATION

Description	Symbol	Min.	Typ.	Max.	Unit	Note
Input Voltage	V _{in}	90		265	Vac	50/60Hz
Output Voltage	V _{out}		27		Vdc	I _{o_cc} =1A
Output Current	I _{out}		1		A	
Output Power	P _{out}		27		W	
Efficiency	η		89.14		%	Average value tested at 230Vac/50Hz, board side
Standby Power Consumption	P _{st}			75	mW	@265Vac
Startup Time	T _{st}		2.8		s	Tested at 90Vac/60Hz
Conduction EMI Margin		6			dB	EN55022 Class B
Radiation EMI Margin		10			dB	EN55015 CDN
Surge Test		2			kV	Typical differential surge value tested at 230Vac/50Hz

The table above shows the minimum acceptable performance of the design. Actual performance is listed in the results section.

INTRODUCTION

KP201E is a high performance current mode PWM controller for offline fly-back converter applications. The IC has built-in General Primary Side CC control, which simplifies isolated power supply design that requires CC regulation of the output.

In KP201E, PWM switching frequency with shuffling is fixed to 65KHz and is trimmed to tight range. The IC has built-in green and burst mode control for light and zero loadings, which can achieve less than 75mw standby power.

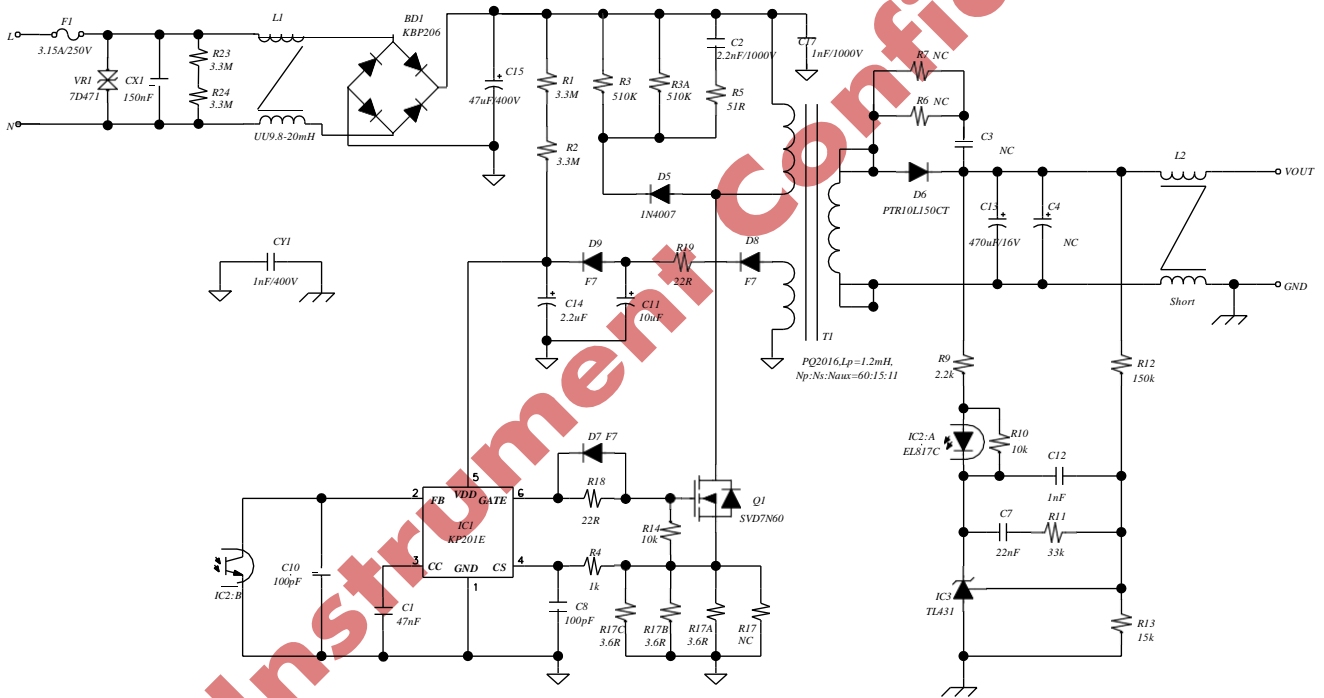
The Demo Board of KP201E-D01 is typically designed for the application of 27V1A with universal input (90-265Vac, 60/50Hz). Besides the multi-protection function, this demo also has very good efficiency, line & load regulation, low standby power loss and meets the EN55022B Conduction and Radiation requirement.

Demo Board of KP201ELG_D01_REV1.0

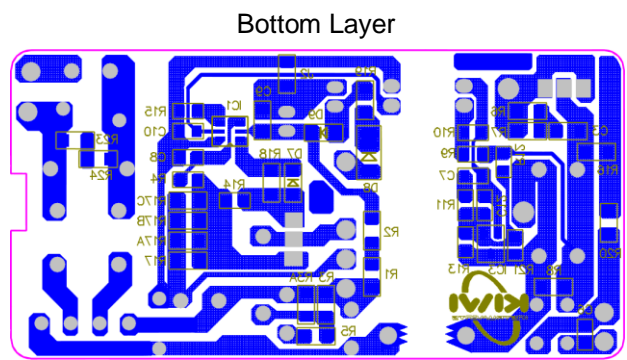
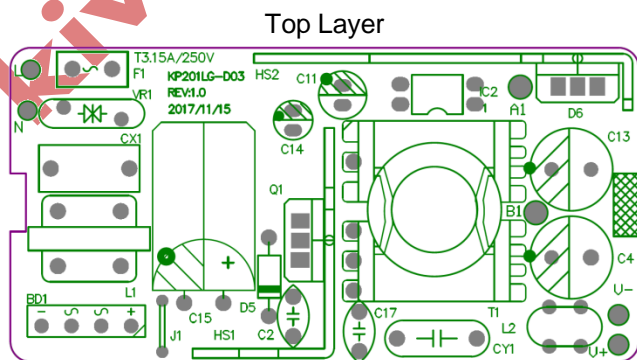


Board Size(in mm): L x W x H=80 x 40 x22

Schematic



Printed Circuit Board Layout





Circuit Description

The Demo Board of KP201E-D01 is configured in a single stage flyback topology, which combines a current mode PWM controller KP201ELG. And the demo board is designed for the application of 27V1A charger with universal input (90-265Vac, 50/60Hz). KP201E has built-in general primary side CC control, which simplifies isolated power supply design that requires CC regulation of the output.

1. Input Rectification and EMI filtering

The circuit input stage is composed by the components of F1, VR1, CX1, L1, BD1 and C15. F1 and VR1 provide the inrush current limitation and surge protection in the event of component failure, surge or short circuit. CX1 and L1 are used to suppress EMI noise to meet EN55022B standard. The bridge diode of BD1 rectifies the AC input to DC output, which is followed by a bulk cap C15.

2. Current Mode PWM Controller KP201E Operation

IC1 is the current mode PWM controller KP201E, which is used for offline flyback converter applications. The IC has built-in General Primary Side CC control, which simplifies isolated power supply design that requires CC regulation of the output.

R1, R2, R19, D8, D9, C11 and C14 are used as VDD power supply for KP201E. KP201E uses opto-coupler IC2 to generate FB Pin voltage on primary side to regulate the output voltage within full load range. R17, R17A, R17B and R17C are sensing resistors to set maximum output power. C2, D5, R3, R3A, R5 compose snubber circuit to depress the drain-source voltage spike.

3. Output Voltage Regulation

R9, R11, C7, C12 and IC3 TL431 compose output voltage regulation network. R12 and R13 are the output voltage resistor dividers for TL431's reference compare. C4 and C13 are the output capacitors used to supply output current and lower output voltage ripple.



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Bill of Material

Bill of Material

No.	Designator	Value	Description	Package	Manufacturer	Part Number
1	BD1	KBP206	2.0A GLASS PASSIVATED BRIDGE RECTIFIER	TH	HY	KBP206
2	C2	2.2nF/1kV	Polyester Cap, 1kV	TH	Any	
3	C3	NC				
4	C4	NC				
5	C7	100nF/50V	Ceramic Cap, 50V X7R	0805	Murata	
6	C8	100pF/50V	Ceramic Cap, 50V X7R	0805	Murata	
7	C10	100pF/50V	Ceramic Cap, 50V X7R	0805	Murata	
8	C11	10uF/50V	Electrolytic Cap, 50V,5*12	TH	Jianghai	
9	C12	22nF/50V	Ceramic Cap, 50V X7R	0805	Murata	
10	C13	470uF/35V	Electrolytic Cap, 35V,10*16	TH	Jianghai	
11	C14	2.2uF/50V	Electrolytic Cap, 50V,5*12	TH	Jianghai	
12	C15	47uF/400V	Electrolytic Cap, 400V,18*20	TH	Jianghai	
13	C17	1nF/1kV	Polyester Cap, 1kV	TH	Any	
14	CX1	150nF	MKP62,275Vac~X2, P=10mm, T=8mm	TH	Fala	
15	CY1	1nF	CD/Y1 Y5U Cap,400VAC, P=10mm, T=5.0mm	TH	STE	
16	D5	1KV/1A	1N4007	DO-41	Any	
17	D6	10A/150V	PTR10L150CT	TO-220	PFC	PTR10L150C T
18	D8	FF1MS	Fast Recovery Rectifiers	SOD123	Any	
19	D9	FF1MS	Fast Recovery Rectifiers	SOD123	Any	
20	F1	250V/3.15A	Fuse 250V/3.15A	TH	Any	
21	L1	20mH	Common Mode Power Line Choke UU9.8	TH	Any	
22	L2	NC				
23	Q1	SVD7N60F	N Mosfet, 600V/7A, Rdson=1.2ohm	TO-220	SL	SVD7N60F
24	R1	3.3M	Film Resistor, 5%	1206	Yageo	
25	R2	3.3M	Film Resistor, 5%	1206	Yageo	
26	R3	510K	Film Resistor, 5%	1206	Yageo	
27	R3A	510K	Film Resistor, 5%	1206	Yageo	
28	R4	1K	Film Resistor, 5%	0805	Yageo	
29	R5	51R	Film Resistor, 5%	1206	Yageo	

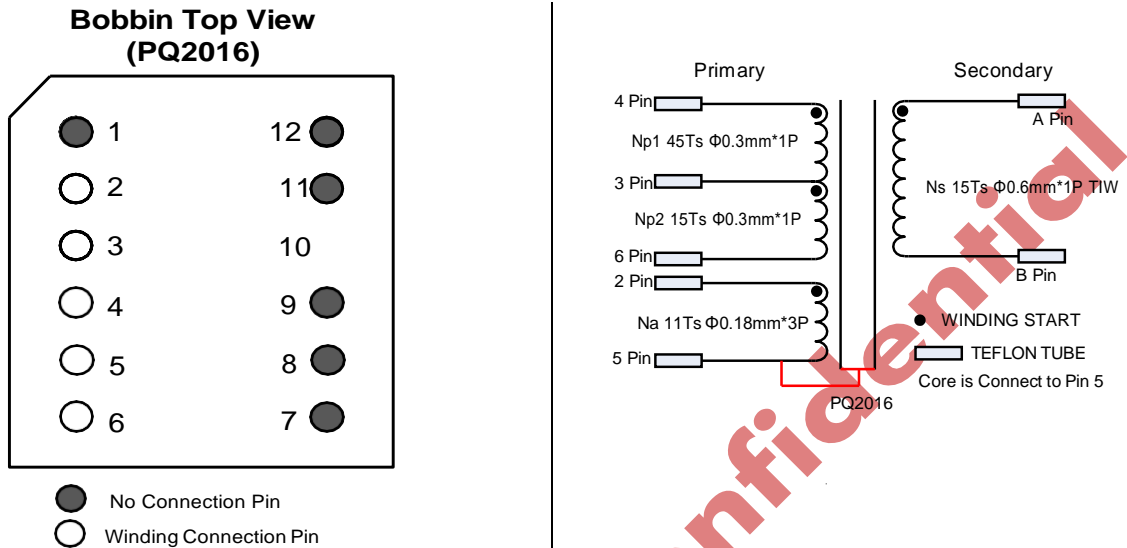


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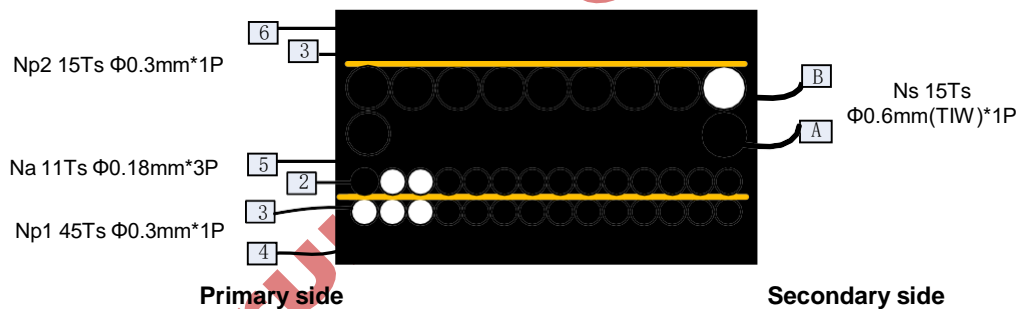
30	R6	NC				
31	R7	NC				
32	R9	2.2K	Film Resistor, 5%	0805	Yageo	
33	R10	10K	Film Resistor, 5%	0805	Yageo	
34	R11	33K	Film Resistor, 5%	0805	Yageo	
35	R12	39K	Film Resistor, 5%	0805	Yageo	
36	R13	10K	Film Resistor, 5%	0805	Yageo	
37	R14	10K	Film Resistor, 5%	0805	Yageo	
38	R15	47nF/50V	Ceramic Cap, 50V X7R	0805	Murata	
39	R17	NC				
40	R17A	3.6R	Film Resistor, 1%	1206	Yageo	
41	R17B	3.6R	Film Resistor, 1%	1206	Yageo	
42	R17C	3.6R	Film Resistor, 1%	1206	Yageo	
43	R18	22R	Film Resistor, 5%	1206	Yageo	
44	R19	22R	Film Resistor, 5%	1206	Yageo	
45	R20	0R	Film Resistor, 5%	1206	Yageo	
46	R23	3.3M	Film Resistor, 5%	1206	Yageo	
47	R24	3.3M	Film Resistor, 5%	1206	Yageo	
48	VR1	7D471	7D471	7D	STE	
49	T1	PQ2016	PQ2016 (Lp=1.2mH, Np:Ns:Naux=60:15:11)	PQ2016	TDG	
50	IC2	PC817C	Opto-coupler	DIP	Everlight	
51	IC3	TL431	Regulator, TL431ALP	SOT23-6L	Any	
52	IC1	KP201E	Current Mode PWM Controller with CC/CV	SOT23-6L	Kiwi Instruments	KP201LG
53	J1	copper wire				
54	J2	0R	Film Resistor, 5%	1206	Yageo	

Transformer Manufacture Guide

1. Electrical Diagram



2. Winding Diagram



3. Winding Order

Number	Winding	Layer	Start	End	Wire Size	Turns	Note
1	Np1	Primary	4	3	0.3*1P	45Ts	Close Wound
2	Na	Auxiliary	2	5	0.18*3P	11Ts	Close Wound
3	Ns	Secondary	A	B	0.6 TIW*1P	15Ts	Close Wound
4	Np2	Primary	3	6	0.3*1P	15Ts	Close Wound

4. Electrical Specification

Items	Test Condition	Test Pin	Specification
Primary Inductance	Measured at 40kHz, 1.0 VRMS	Pins 4 – 6; all other windings open	1.2mH $\pm 5\%$



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Leakage Inductance	Measured at 40kHz, 1.0 VRMS	Pins 4 – 6; all other windings shorted	20uH Max
HI-POT HV Test	3000Vac/50Hz, One minute	Primary to Secondary	3000Vac, 5mA
	1500Vac/50Hz, One minute	Primary to Core	1500Vac, 5mA
	1500Vac/50Hz, One minute	Secondary to Core	1500Vac, 5mA
Insulation Resistance	500Vdc	All windings to core	100M Ω Min
	500Vdc	Between windings	100M Ω Min
DC Resistance	-	Pins 4 - 6	1.2R Max

5. BOM Transformer

Items	Description
1	Core: PQ2016, PC40 or equivalent
2	Bobbin: PQ2016, 6+6Pin
3	Wire: Φ 0.3mm, 2UEW, Class B
4	Wire: Φ 0.18mm, 2UEW, Class B
5	Triple Insulation Wire: Φ 0.6mm TIW
6	Tape: 8mm(W) \times 0.06mm(TH)



Test Result

1. Input characteristics

1.1 Maximum rated input AC current

Standard: 2Amax. @ 90Vac input & full load

Result: Pass

VIN(AC)	90Vac	lin_max limit(A)	Result
Iout	0.578A	2A	PASS

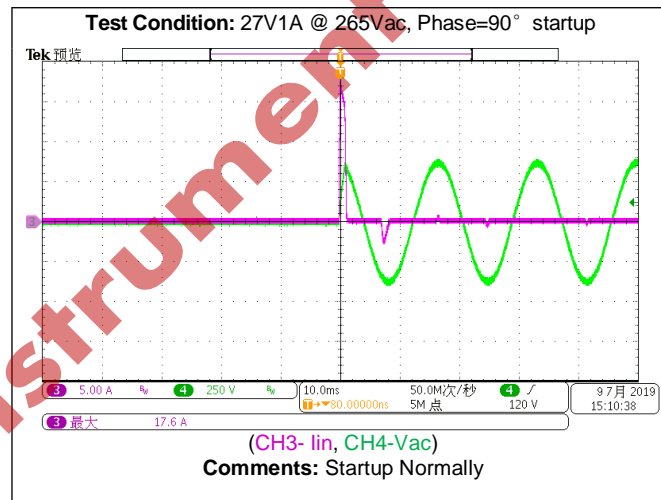
1.2 Inrush current (cold start)

Standard: 30Amax. @ 265Vac input

Result: Pass

VIN(AC)	linrush	lin_max limit(A)	Result
264Vac	17.6A	30A	PASS

Waveforms:



1.3 No load input power dissipation

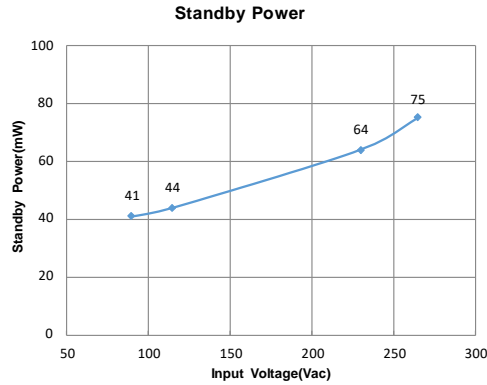
Standard: while input 90Vac~265Vac and the output is no load, the input power loss must be less than 75mW.

Result: Pass

VIN(AC)	90	115	230	265	green mode limit(A)	Result
Po=0W	41	44	64	75	75mW	PASS



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1.4 Average efficiency

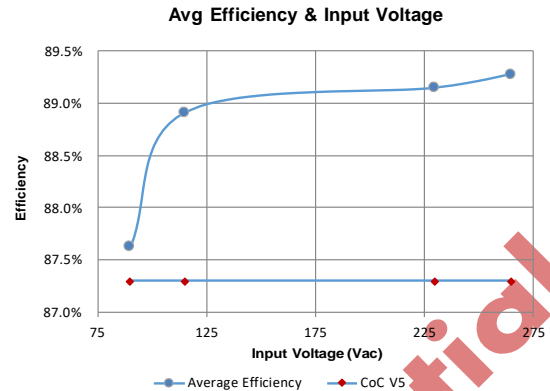
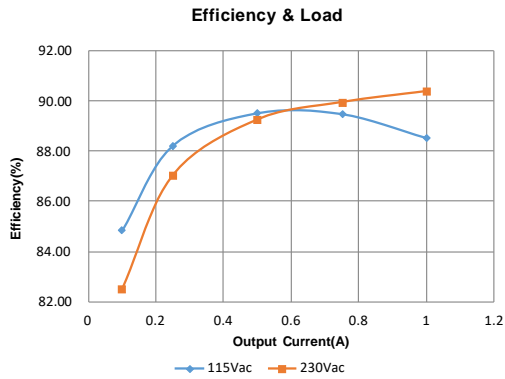
Standard: The average efficiency tested on board end meets CoC V5 tier 2 with enough margin @115Vac and 230Vac, CoC V5 requirement for 27V1A system is 87.3%.

Result: Pass

Vin(Vac)	Fline(Hz)	Pin(W)	Vout(V)	Iout(A)	Pout(W)	Eff	Eff_AVG	CoC V5
90	60	3.19	27.07	0.1	2.707	84.86	/	77.3
		7.66	27.06	0.25	6.765	88.32		
		15.33	27.05	0.5	13.525	88.23		
		23.17	27.04	0.75	20.28	87.53		
		31.25	27.02	1	27.02	86.46		
120	60	3.19	27.06	0.1	2.706	84.83	/	77.3
		7.67	27.06	0.25	6.765	88.20		
		15.12	27.06	0.5	13.53	89.48		
		22.68	27.05	0.75	20.2875	89.45		
		30.54	27.03	1	27.03	88.51		
230	50	3.28	27.06	0.1	2.706	82.50	/	77.3
		7.77	27.05	0.25	6.7625	87.03		
		15.15	27.04	0.5	13.52	89.24		
		22.55	27.04	0.75	20.28	89.93		
		29.91	27.03	1	27.03	90.37		
265	50	3.33	27.06	0.1	2.706	81.26	/	77.3
		7.76	27.05	0.25	6.7625	87.15		
		15.13	27.05	0.5	13.525	89.39		
		22.53	27.03	0.75	20.2725	89.98		
		29.84	27.03	1	27.03	90.58		



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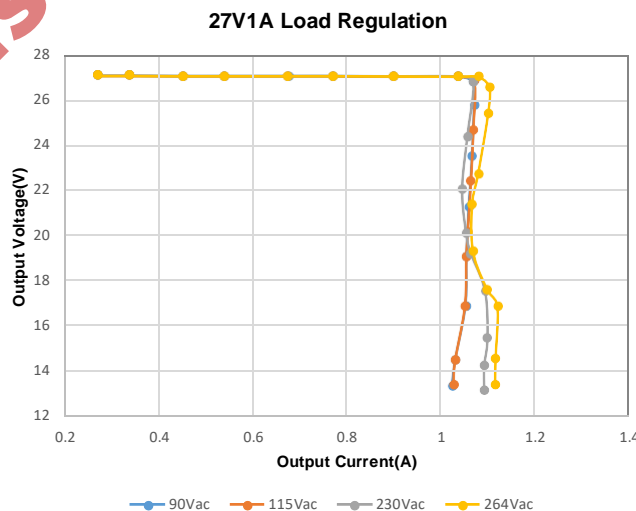
2. Output characteristics

2.1 Output line regulation and load regulation

Standard: under the input voltage 90Vac~265Vac, Line regulation <6%, Load regulation <6%. The output voltage was tested at board end.

Result: Pass

Input Voltage	Output Voltage					Load Regulation
	14V	17V	20V	23V	26V	
90Vac/60Hz	1.036A	1.052A	1.06A	1.067A	1.071A	3.38%
115Vac/60Hz	1.037A	1.051A	1.06A	1.068A	1.071A	3.28%
230Vac/50Hz	1.095A	1.099A	1.067A	1.058A	1.062A	3.88%
264Vac/50Hz	1.117A	1.11A	1.078A	1.083A	1.089A	3.62%
Line Regulation	7.82%	5.61%	1.70%	2.36%	2.54%	





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2.2 Ripple & noise

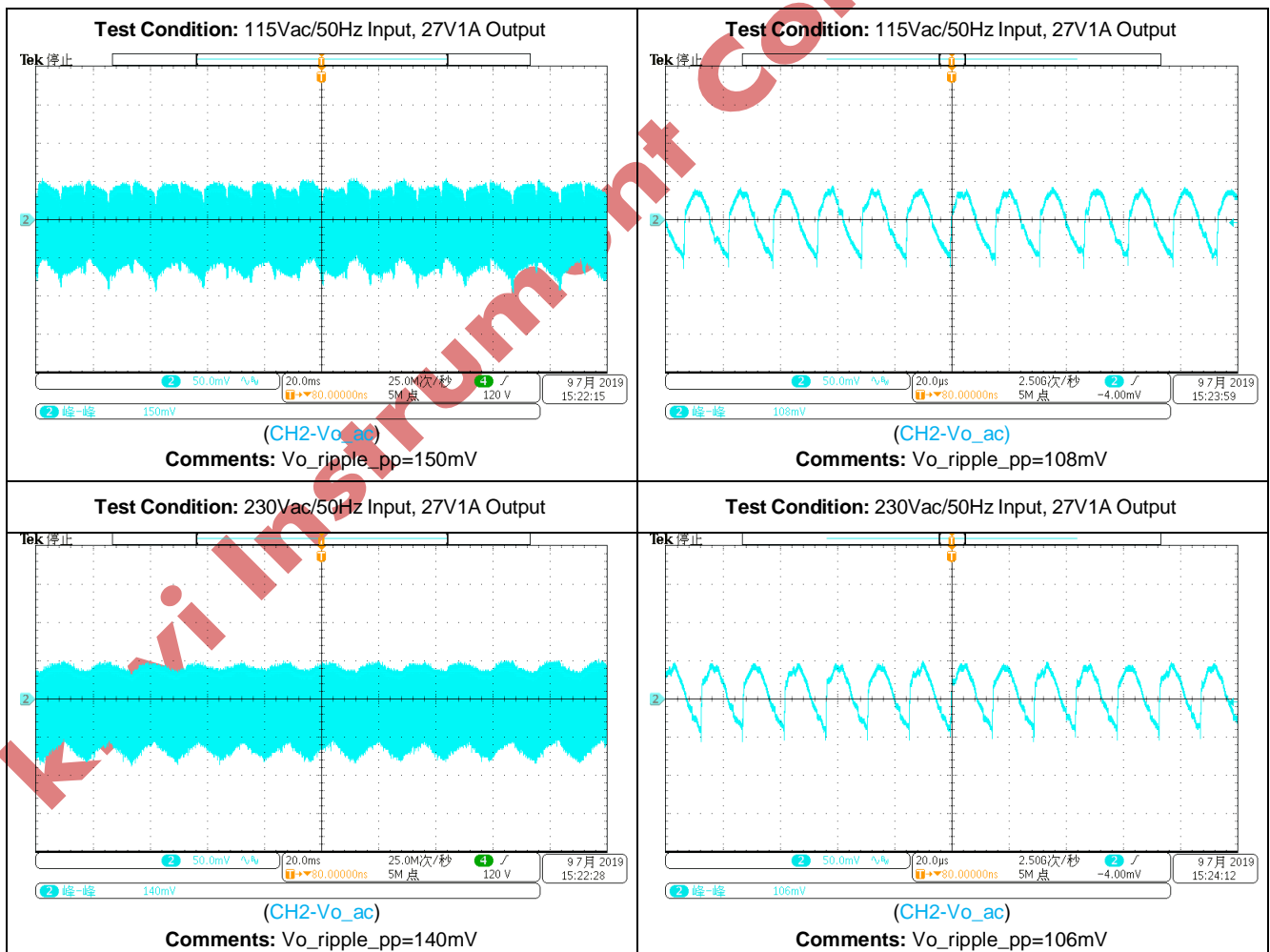
Standard: under the input voltage 90Vac~265Vac, $V_{ripple_max} < 3\% * V_o$

Result: Pass

Note: Ripple & noise were measured at board end with a 0.1uF/50V ceramic cap connected in parallel with a 10uF/50V electrolytic cap. Bandwidth was limited to 20Mhz.

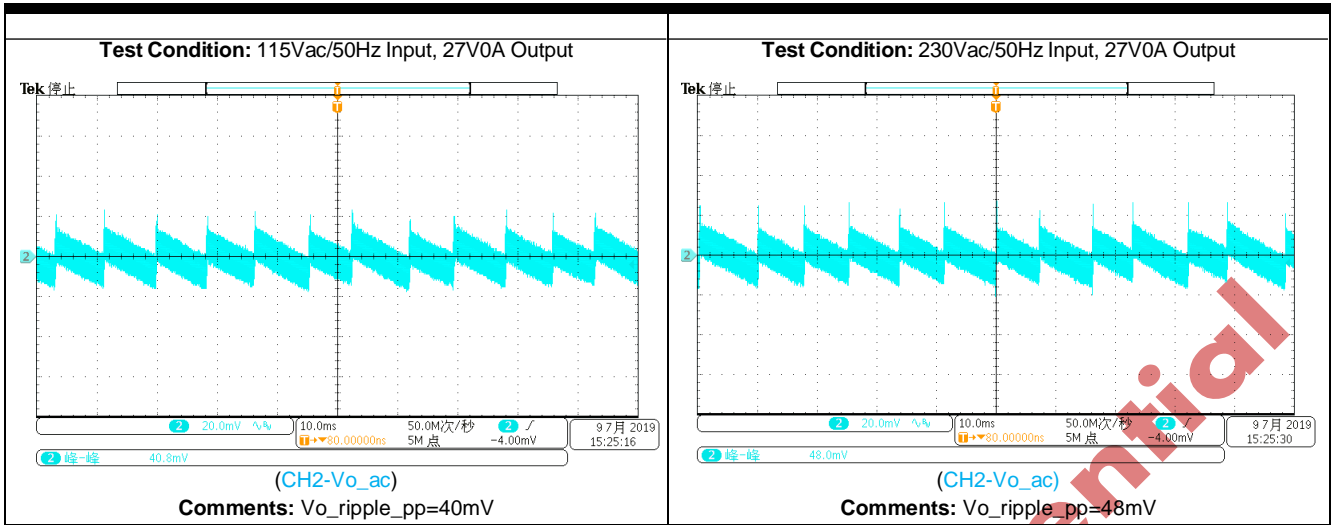
Input Voltage	Ripple & noise	
	No Load(mV)	Full Load(mV)
90Vac/60Hz	40	172
115Vac/60Hz	40	150
230Vac/50Hz	48	140
264Vac/50Hz	48	142

Waveforms (115Vac & 230Vac):





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2.3 Load Transient Test

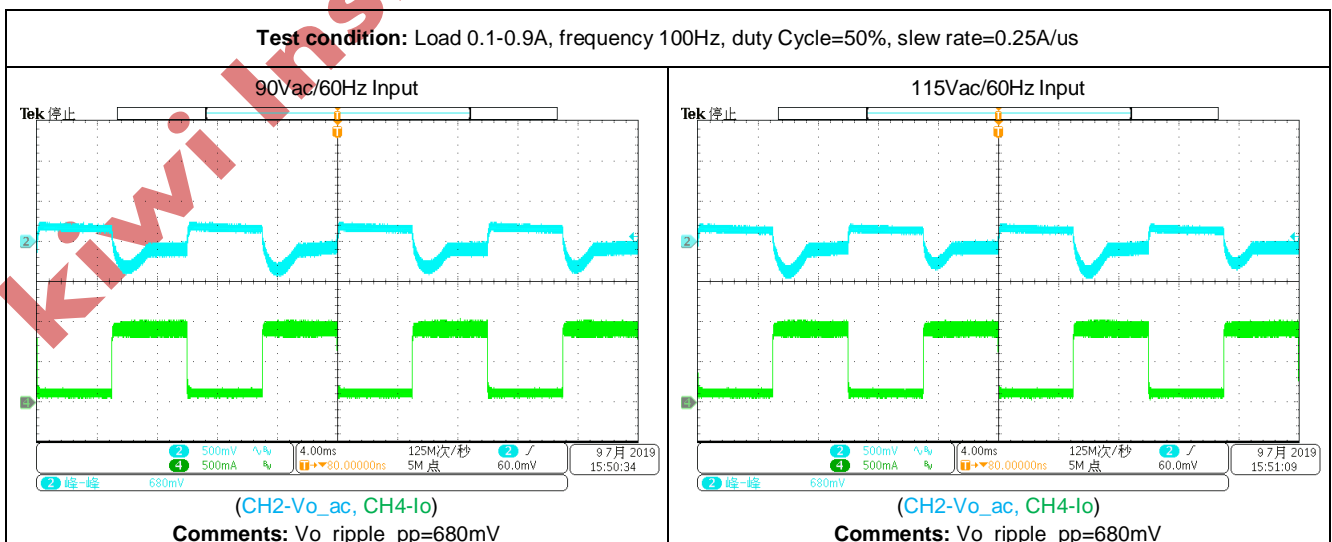
Standard: under the input voltage 90Vac~265Vac, the output Voltage transient response should be within $\pm 10\%$ normal voltage.

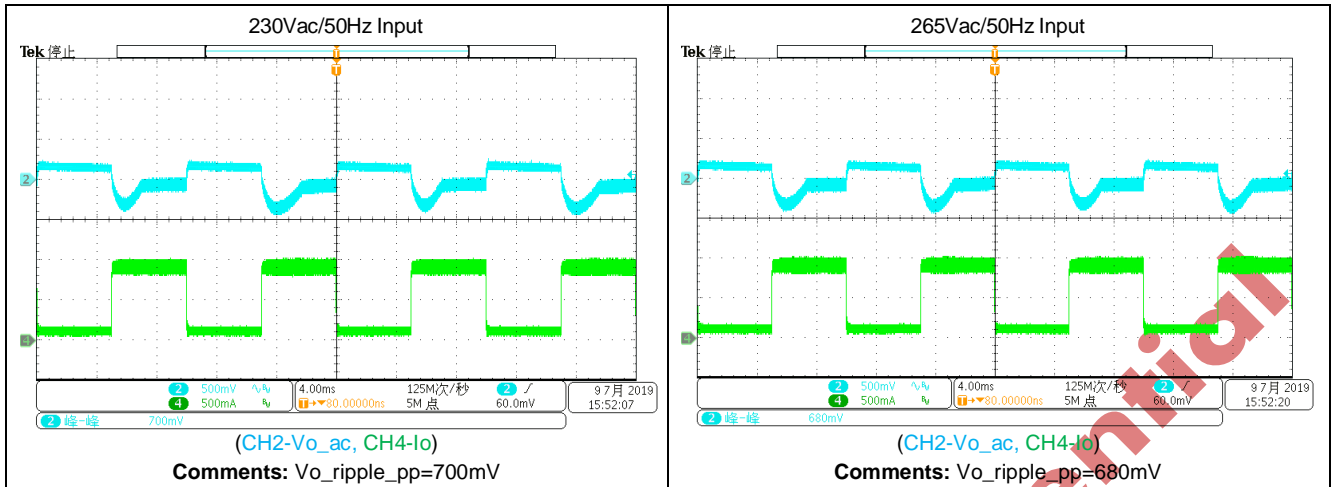
Result: Pass

Note: 10% load shift to 90% load with 0.25A/us changing ramp and 100Hz changing frequency.

Input Voltage	Output Voltage(~ac)	Remark
90Vac/60Hz	540mv	Pass
115Vac/60Hz	520mv	Pass
230Vac/50Hz	500mv	Pass
264Vac/50Hz	500mv	Pass

Waveforms:



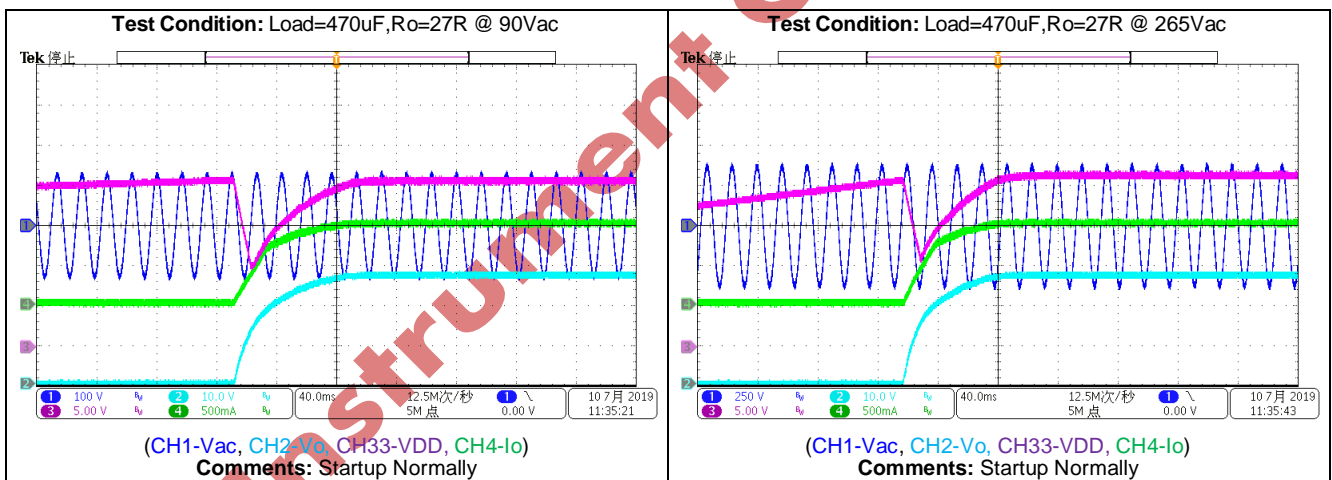


2.4 Capacitive Load Startup Test

Standard: while capacitance load is 470uF, the power supply can turn on normally and the output is in the rated range.

Result: Pass

Waveforms:



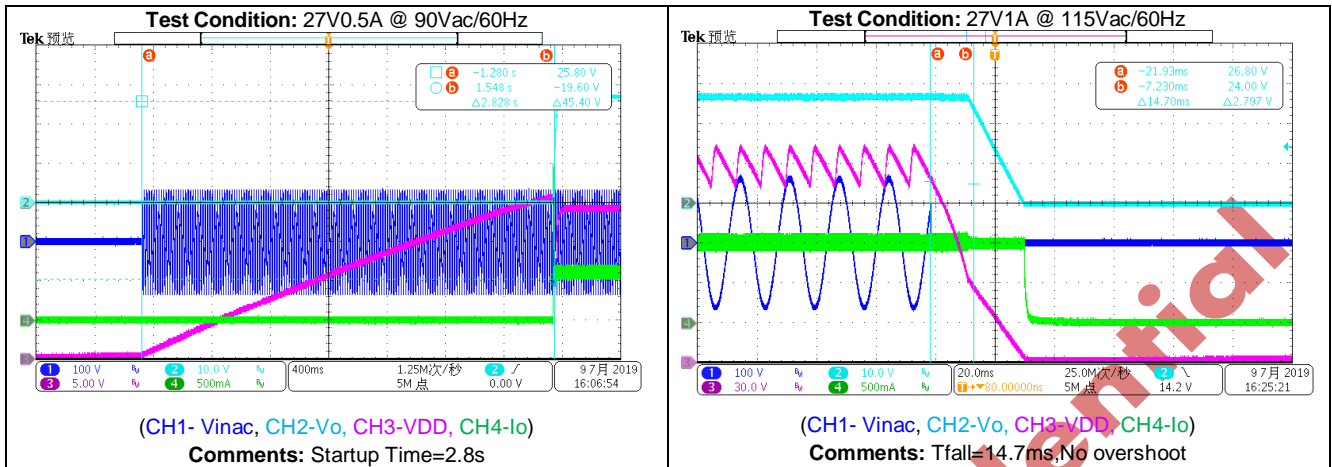
2.5 Startup Time and Holdup Time

Standard: 1.the startup time should be less than 3s @90Vac. 2. The holdup time should be larger than 10ms @115Vac;

Result: Pass

Item	Input Voltage	Test Data	Remark	Note
Startup Time	90Vac	2.8s	Pass	
Holdup Time	115Vac	14.7ms	Pass	Cut off the Vac while Vbus voltage reached the lowest voltage

Waveforms:



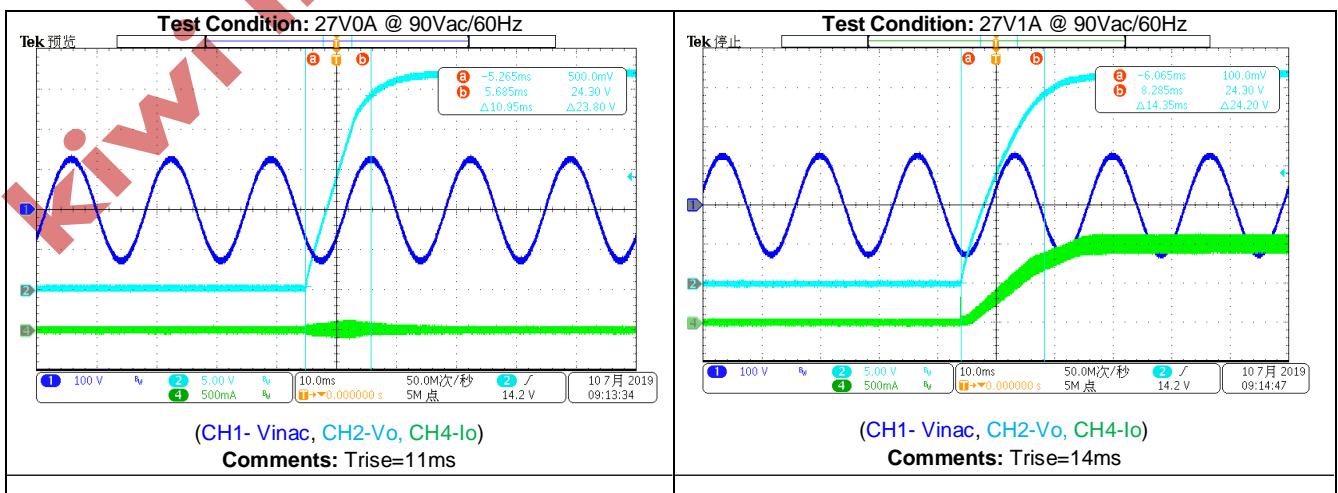
2.6 Output Voltage Rise Time and Fall Time

Standard: Under full load test, the output voltage rise time should be less than 50ms and the fall time should be less than 20ms.

Result: Pass

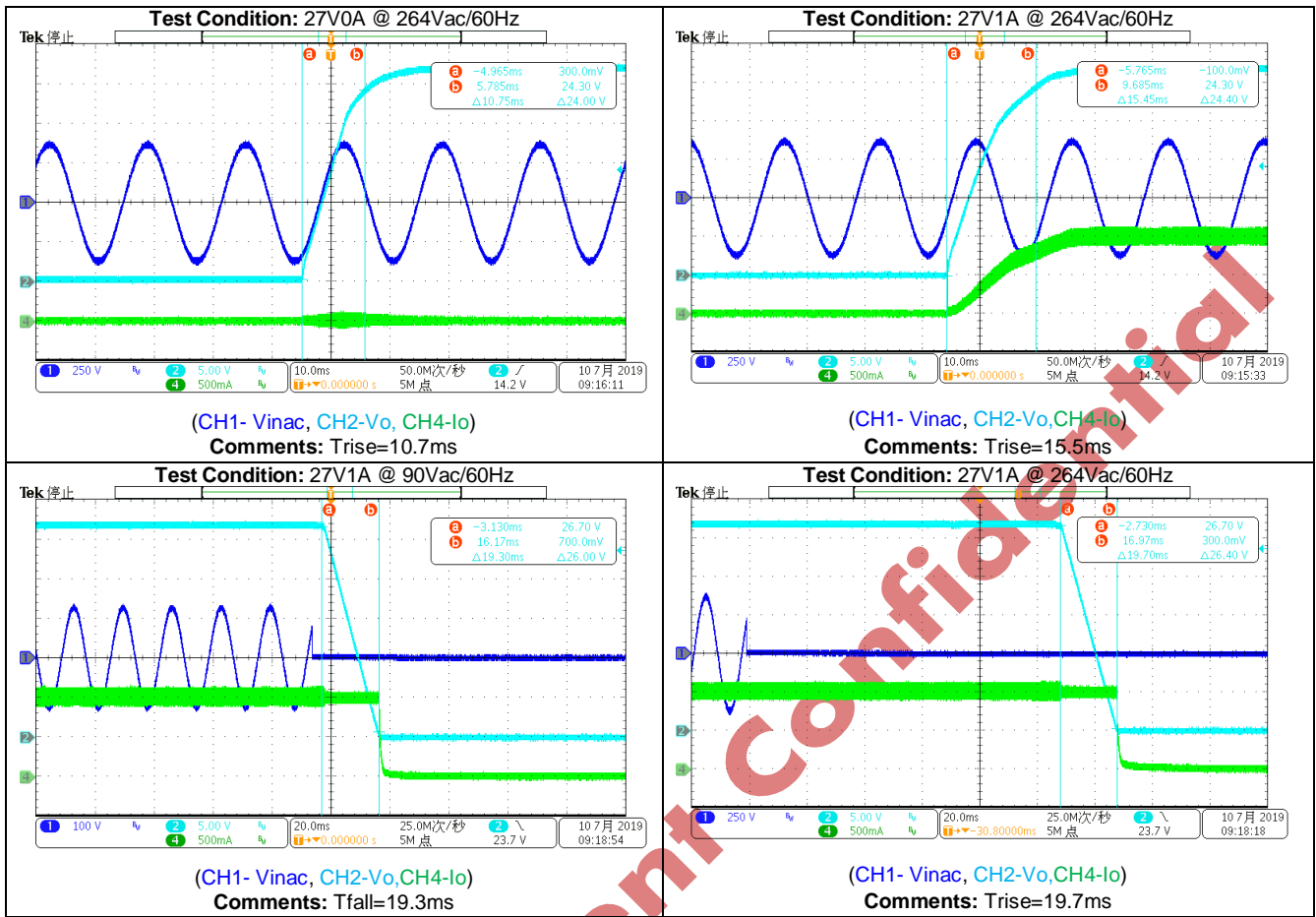
Input Voltage	Load	Item	Test Result	Note
90Vac/60Hz	Full Load	Trise	14ms	No Overshoot
		Tfall	19.3ms	No Undershoot
264Vac/50Hz	No Load	Trise	11ms	No Overshoot
	Full Load	Trise	15.5ms	No Overshoot
		Tfall	19.7ms	No Undershoot
	No Load	Trise	10.7ms	No Overshoot

Waveforms:





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3. Protection Test

3.1 Short circuit protection

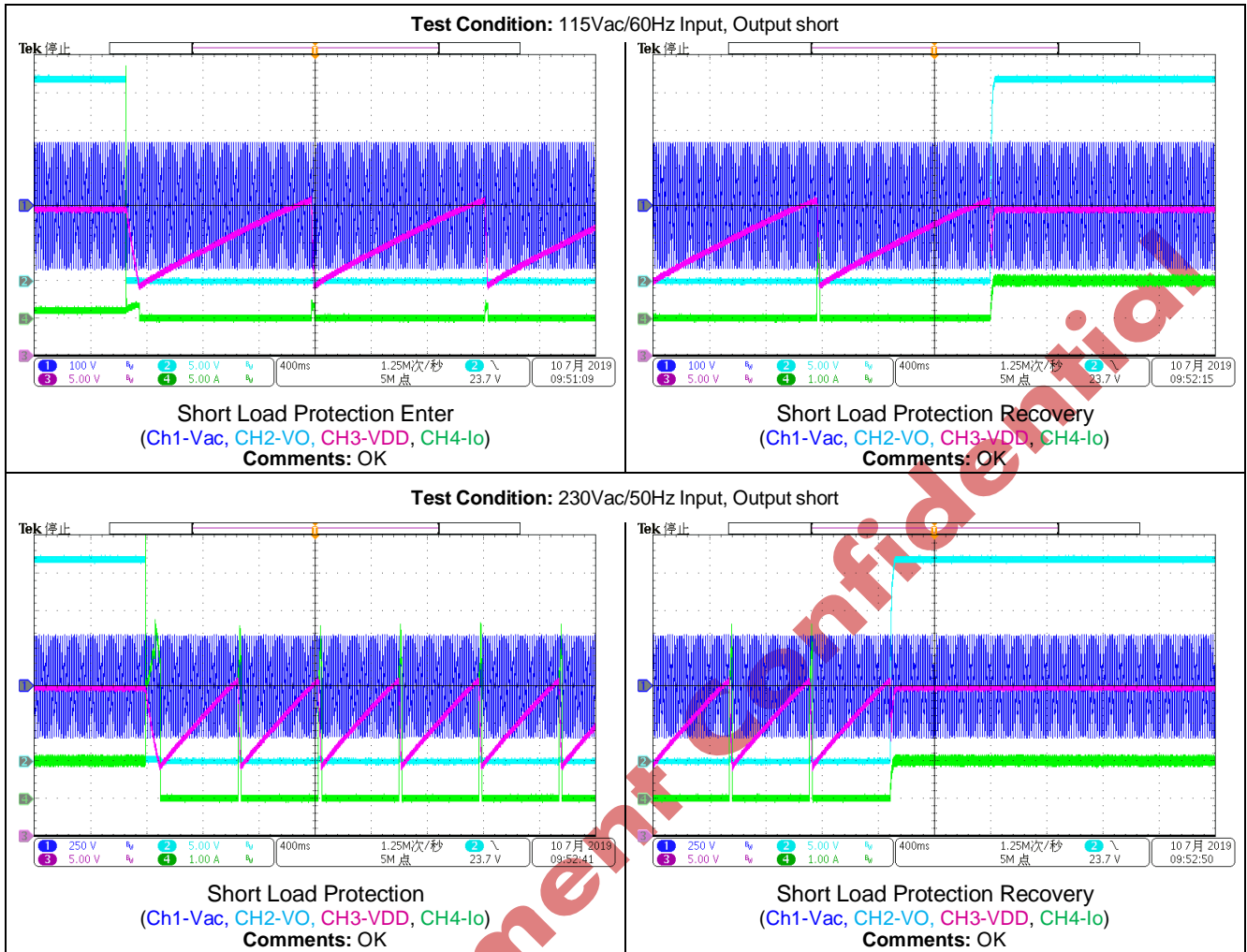
Standard: the power supply must shut-down in the event of a short circuit and automatically return to normal operating condition once the fault condition has been removed. And the peak input power should be less than 5W.

Result: Pass

Test Data:

Input Voltage(Vac)	90	115	230	265	result
Pin(W)	0.09	0.15	0.71	1.14	PASS

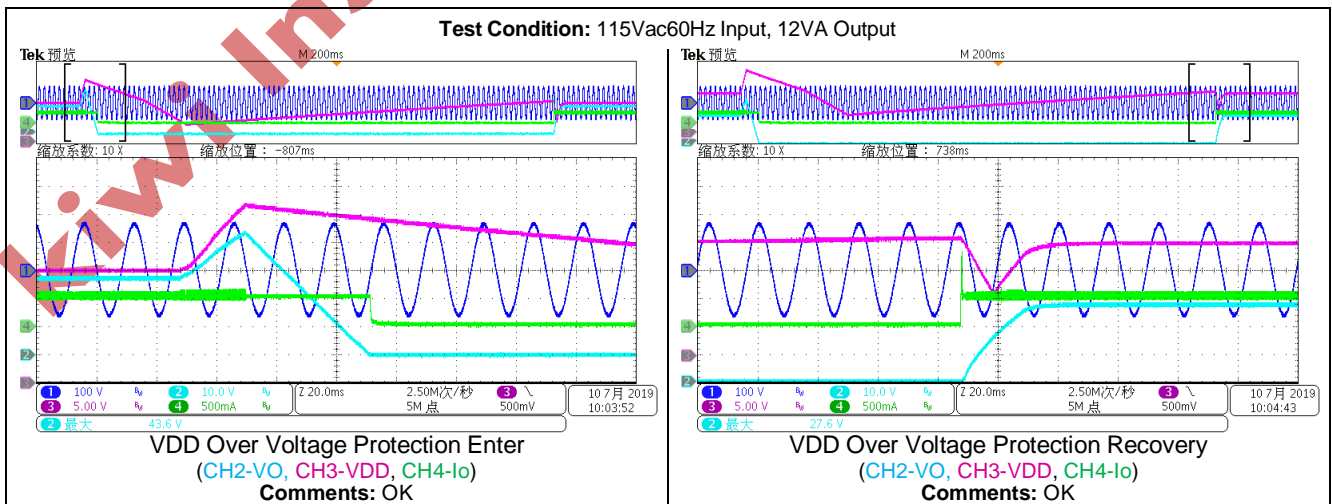
Waveforms:

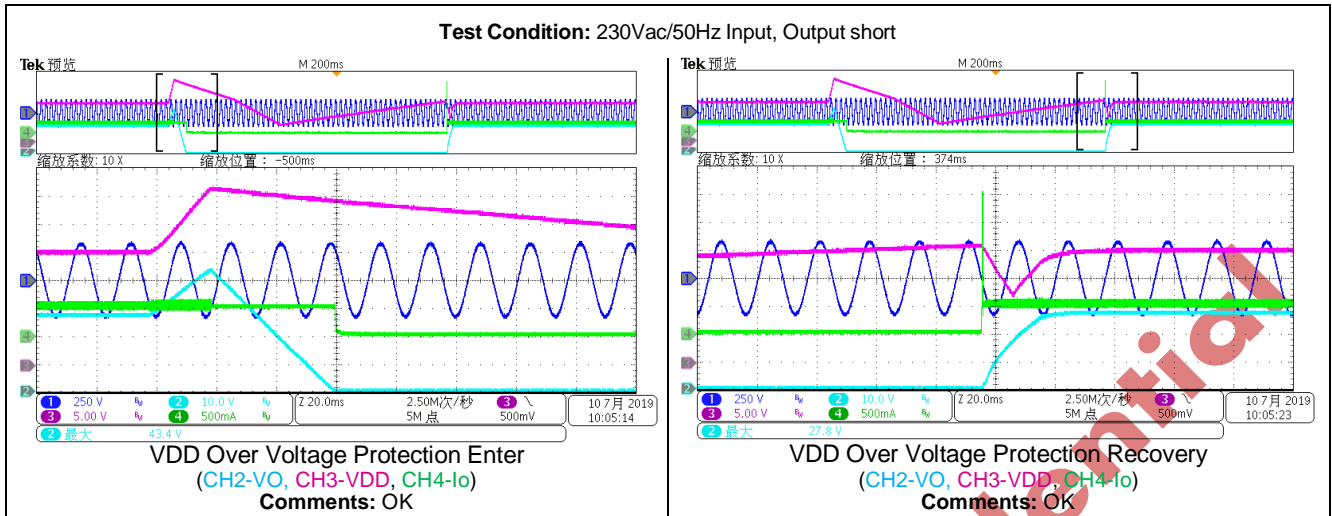


3.2 Over voltage protection

Standard: OVP point limit: <150%.

Result: Pass





4. Reliability requirements

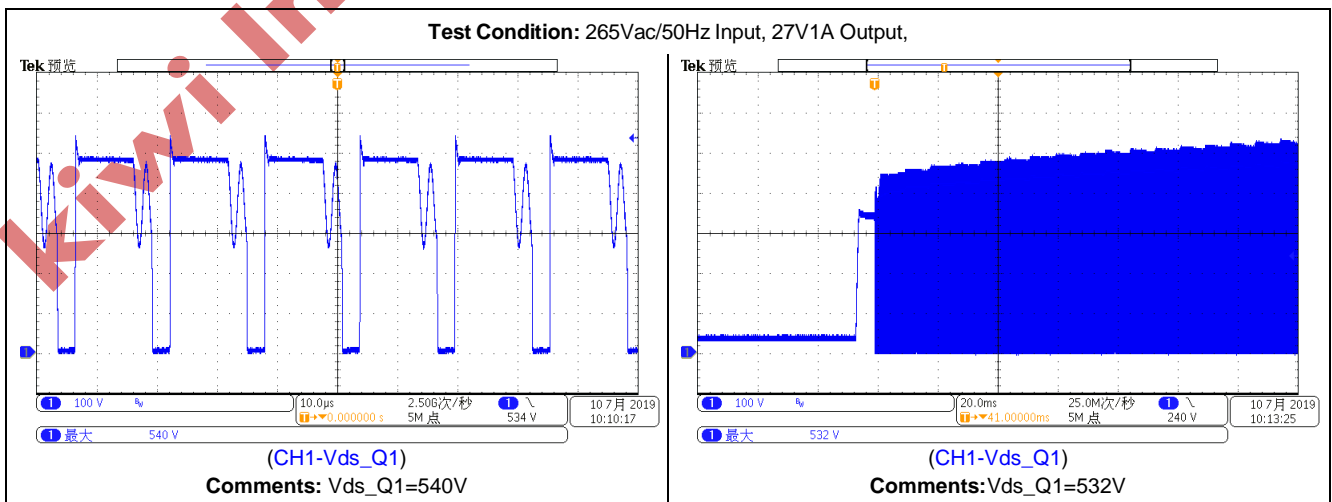
4.1 Device Maximum Rating Test

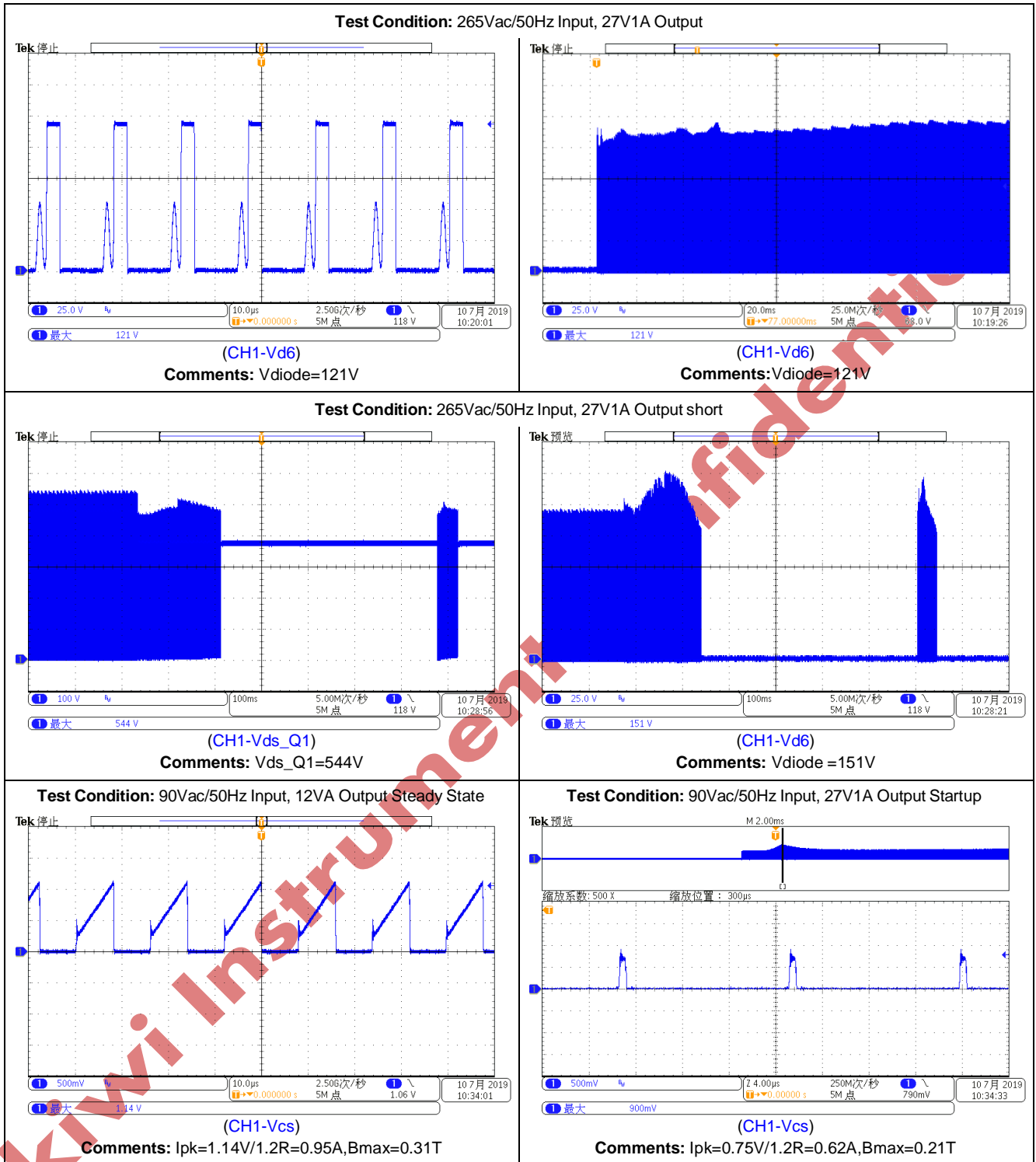
Standard: MOSFET and Diode<95% Vrrm; Bmax<0.31T.

Result: Pass

Input Voltage	Component	Test Condition	Test Result	Note
264Vac/50Hz	Q1 SVD7N60	Startup	532V	
		Steady State	540V	
		Output Short	544V	
	D6 PTR10L150CT	Startup	121V	
		Steady State	121V	
		Output Short	151V	
Transformer Core	Startup	0.21T		
	Steady State	0.31T		

Waveforms:





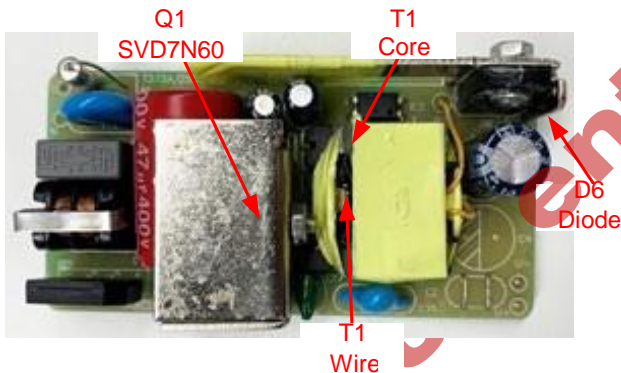
4.2 Thermal Test

Standard: MOS, IC and Diode: $T_a=40^{\circ}\text{C}$, $\Delta T<75^{\circ}\text{C}$. Transformer: $T_a=40^{\circ}\text{C}$, $\Delta T<70^{\circ}\text{C}$.

Result: Pass

Test Condition: 90Vac/60Hz, 265Vac/50Hz; 27V1A output; Burn-in 1Hour @ confined container (12cm*5.2cm*3.2cm plastic box) and steady environment with no airflow, T_a is the temperature inside the cardboard box.

Component	90Vac		265Vac	
	$T_a=54.7^{\circ}\text{C}$		$T_a=51.2^{\circ}\text{C}$	
	T($^{\circ}\text{C}$)	Trise($^{\circ}\text{C}$)	T($^{\circ}\text{C}$)	Trise($^{\circ}\text{C}$)
D6 Diode	70.9	16.2	69.3	18.1
Q1 SVD7N60	83.9	29.2	64.8	13.6
T1 Core	72.3	17.6	74.1	22.9
T1 Wire	74.3	19.6	74.9	23.7





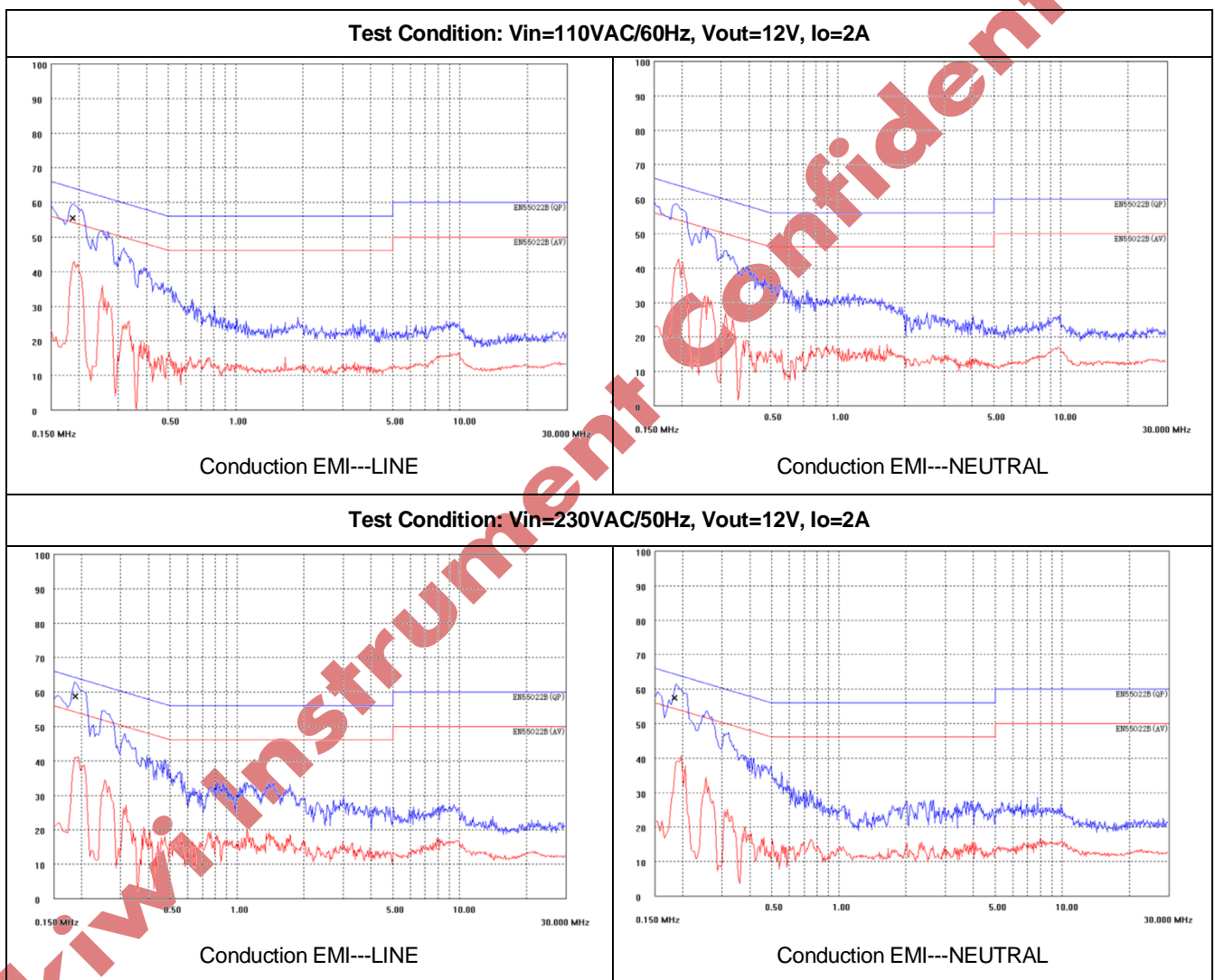
5. EMC/EMS Test Result

Standard:

standard	EN55022B/55032B
content	CE & RE
requirement	6dB margin

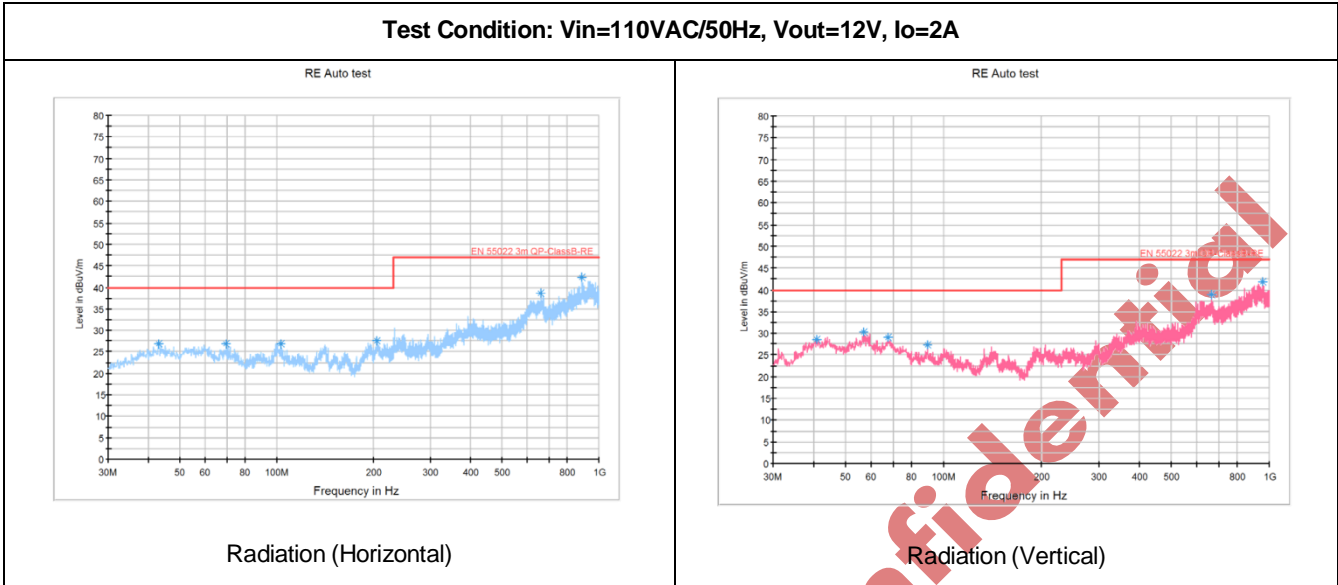
5.1 Conducted Emissions

Result: Pass

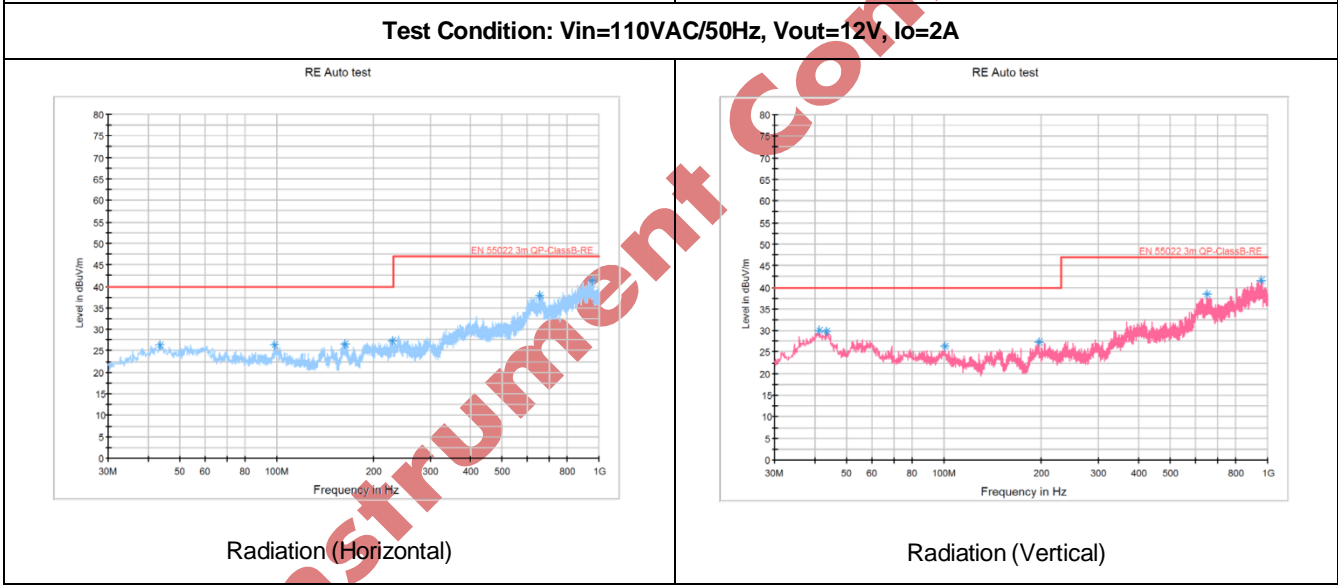


5.2 Radiated Emissions

Test Condition: Vin=110VAC/50Hz, Vout=12V, Io=2A



Test Condition: Vin=110VAC/50Hz, Vout=12V, Io=2A



Confidential
 Kiwi Instruments



5.3 Surge Test

Line to Line 2kV surge testing was completed according to IEC61000-4-5. Input voltage was set at 230VAC/50Hz. Output was loaded at full load and operation was verified following each surge event. Each injection phase below is tested with 5 times and hold for 60 seconds before next one.

Input Voltage (VAC)	Surge Level (V)	Injection Location	Injection Phase (°)	Test Result (Pass/Fail)
230Vac/50Hz	+2000	L to N	0	Pass
	+2000	L to N	90	Pass
	+2000	L to N	180	Pass
	+2000	L to N	270	Pass
	-2000	L to N	0	Pass
	-2000	L to N	90	Pass
	-2000	L to N	180	Pass
	-2000	L to N	270	Pass
	+1000	L to N	5	Pass
	-1000	N to L	5	Pass
	-1000	N to L	5	Pass



Test Setup Guide

1. Connect the "V+" and "V-" terminal to the positive and negative end of the load.
2. Set the AC Power Source between 90VAC and 265VAC.
3. Connect the AC Power Source terminal to the "L" and "N" terminals on the Demo Board
4. Turn on the AC Power Source to make system startup; and Turn off the AC Power Source to make system shutdown.

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Revision History

DATE	REV	DESCRIPTION
219/07/10	1.0	First Release

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